



LAZERMester® LXM-125M+/LXM-125P+ Splicing System

The LAZERMester LXM-125M+/LXM-125P+ is a splicing and glass processing system that uses a CO₂ laser heat source to perform splicing, tapering (to create MFAs), lensing, or other glass shaping operations with glass diameters of 2.0 mm or less. The high-resolution optical analysis system works in conjunction with on-board firmware for fully automatic splicing, tapering and other glass shaping processes.

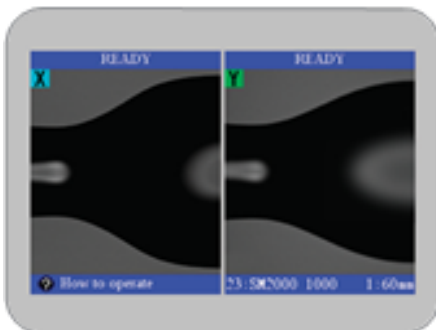
High precision glass processing is enabled by the intuitive and user-friendly on-board firmware (virtually identical to that of the Fujikura FSM-100 splicers). Operations may also be performed manually and by PC control. The FPS PC control GUI is supplied with the LXM-125M+/LXM-125P+ to provide additional features, greater flexibility, and finer control. The FPS GUI may be used on a PC chosen by the customer. Customers can also create proprietary PC control algorithms using a complete set of PC control commands.

Features

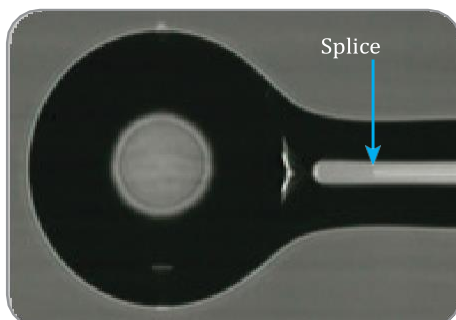
- Splices and glass processing of fibers with 80 µm up to 2.0 mm diameter
- High resolution motion for precise control during splicing and glass processing operations
- Extensive library of applications which are transferable between the LXM and FSM family
- FPS PC GUI provides additional measurement capabilities and glass shaping control
- Clean modular laser heat source: Absolutely no deposits on fiber surface as might occur with filaments or electrodes.
- Substantially reduces maintenance and calibration requirements
- Proprietary feedback system ensures heating power stability
- No need for external process gas (as required with filament systems) or Vacuum systems
- Class 1 System with redundant automated laser safety features
- Motorized mirrors to automatically adjust the beam path

Ordering Information

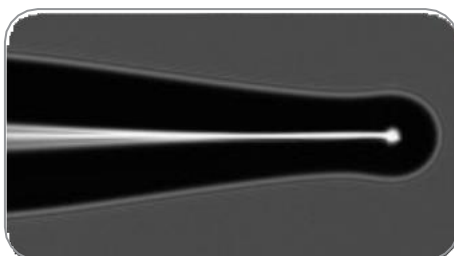
DESCRIPTION	AFL NO.
LAZERMester LXM-125M+ Glass Processing and Splicing System (Standard baseline LXM-125 system. Includes AC adapters, cords and FPS PC software)	S017802
LAZERMester LXM-125P+ Glass Processing and Splicing System (Standard baseline LXM-125 system. Includes AC adapters, cords and FPS PC software)	S017804
Optional Tablet PC (includes FPS software pre-installed) (recommended)	S016772



1 mm to 2 mm X-LDF Splice



Coreless Ball Lens to Collimate SMF Fiber



Tapered Probe with Small Ball End

Continue

**LAZERMaster®****LZM-125M+ /LZM-125P+ Splicing System****Specifications**

PARAMETER	VALUE
Fiber Heating and Splicing Method	CO ₂ Laser
CO ₂ Laser Power	30 W standard
Laser Safety Features	Metal cover with multiple interlocks, class 1 enclosure, automatic actuation of shutter, automatic laser power cutoff
Laser Beam Control	Proprietary feedback system assures laser beam power stability
Typical Splice Loss	0.02 dB for SMF (ITU-T G.652)
Typical Splice Strength	100 kpsi for SMF (ITU-T G.652) using appropriate fiber preparation equipment
Camera Field of View	2.3 mm
Fiber Observation Methods	PAS (Profile Alignment System) via transverse fiber observation WSI (Warm Splice Image) and WTI (Warm Taper Image) End-view observation
Applicable Fiber Diameter	80 µm to 2000 µm for automatic alignment by PAS; Larger diameter endcaps may be aligned manually
V-groove Clamping System	Infinitely variable from 80 µm up to 2000 µm Clamping bare fiber or fiber coating Patented "split V-groove" system
Fiber Handling	Fujikura FSM-100, FSM-45, and FSM-40 splicer fiber holders
Alignment Methods	4 methods for PM alignment: • PAS (Profile Alignment System, automatic alignment by camera observation) Manual • Other methods by PC control • Power meter feedback via GPIB • End-view
Endless Theta Rotation	360° endless rotation for 125P+ model, angle resolution 0.1° (LZM-125P+ only)
X/Y Alignment Resolution	0.1 µm
Maximum Z Travel Length	18 mm (both left and right Z units) as well as sweep with a total of 36 mm
Z Travel Resolution	0.125 µm theoretical
Maximum Taper Length	32 mm
Maximum Taper Ratio	10:1 standard (For uniform direction, one-pass tapering) Dual direction tapering offers greatly increased taper ratios, as does tapering with more than one tapering pass
Maximum Taper Speed	1 mm/sec standard
Splicing Control	Internal firmware or operation by PC
Fiber Tapering and Glass Shaping Control	Internal firmware or operation by PC
PC Control	FPS software will be provided complete command set for PC control
PC Option	Tablet computer is available as an option. Use of the FPS software on a PC provides finer control and additional features compared to the LZM-125 internal firmware.
Interface Ports	USB 2.0 (For PC communications, data and image download, etc.) GPIB (for power meter feedback)
Electrical Power	100-240 VAC
Operating/Storage Conditions	15 to 30°C / 15 to 40°C
Rotation Motors	Optional (Provides theta rotational motion for PM fiber alignment) Available for both left and right fibers, or one side only depending upon customer requirements)
PM Fiber Alignment Methods	• PAS (For PANDA and other PM fibers) • IPA (Interrelation Profile Alignment, applicable to almost all PM fibers. Three distinct IPA methods available.) • End-view • Power meter feedback (Requires polarizer and analyzer, as well as GPIB interface) • Manual • Other methods by PC control
End-View Observation and	Internal end-view system



Alignment	
Flexibility for Customer Design Input	Customizable platform